

Work Order ID 128321

Thursday, January 15, 2015 7:23:11 AM

128321

Page 1

Item ID: D2856-400-720 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Abrasion Strip 4" X 7.20"
Start Date: 1/15/2015 Start Qty: 50.00 ***50*** Cust Item ID:
Required Date: 1/15/2015 Req'd Qty: 50.00 ***50*** Customer:
Reference:

Approvals: Process Plan: MCS Date: 15-01-15 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2856	Rev A

100		0.00							
100	Small Fab								
Packaging	Memo	0.00							
Packaging	Cut as per dwg D2856								

JAN 16 2015 DAS
06
9-29

110	QC5- Inspect part completeness to step on W/O	0.00							
110									
QC	Memo	0.00							
Quality Control									

(50) 15-01-16 PD

120	Identify as per dwg & Stock Location <u>PKG 16</u>	0.00							
120									
Packaging	Memo	0.00							
Packaging									

50 JAN 16 2015

DAS
06
9-29

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Item ID: D2856-400-720

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Abrasion Strip 4" X 7.20"

Stop ***NS2***

Start Date: 1/15/2015 Start Qty: 50.00

50

Cust Item ID:

Required Date: 1/15/2015 Req'd Qty: 50.00

50

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

MLJ 1501-16
MLJ 1501-16

Picklist Print

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Work Order ID: 128321

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Parent Item: D2856-400-720

D2856-400-720

Parent Item Name: Abrasion Strip 4" X 7.20"

Start Date: 1/15/2015

Required Date: 1/15/2015

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP Rev:A 10.11.02 as per revA DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2856-400		Manufactured	No				f	107.4400		32			
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D2856-400

Abrasion Strip 4" Wide (Per Foot)

JAN 15 2015

Location

Loc Qty

Loc Code

ST418

107.44

117887

107.44

cut at 7.20" long

DAS
05
9-89

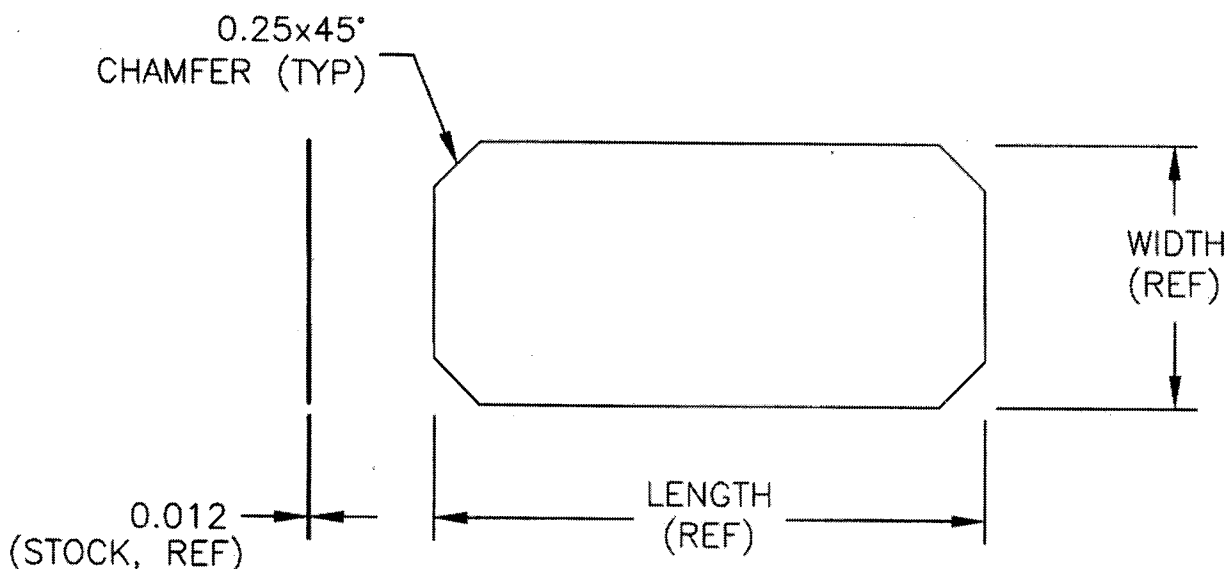
32



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2856	REV. A SHEET 1 OF 1
DATE 00.11.17		TITLE ABRASION STRIP	SCALE NTS
A	00.11.17	NEW ISSUE	

RELEASED
00.11.24

SPECIFICATION CONTROL DRAWING



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE
3M, P/N 8681 (OR 8681HS)
THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP

WIDTH
LENGTH

EG: 1.75"x2.50" ABRASION STRIP = D2856-175-250

SHEET COPY
RETURN TO
DRAWING
CONTROLLED COPY
FOR ORDER
128321
1501-15

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